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Surface mounting technology -
Part 1: Standard method for the specification of surface mounting components (SMDs)

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CONTENTS

FOREWORD 4
INTRODUCTION 6
1 Scope 7
2 Normative references 7
3 Terms and definitions 8
4 Requirements for component design and component specifications 10
4.1 General requirements 10
4.2 Classification of electronic assemblies 10
4.2.1 General 10
4.2.2 Level A: General electronics products 10
4.2.3 Level B: Dedicated service electronics products 11
4.2.4 Level C: High-performance electronics products 11
4.3 Component marking and labelling 11
4.3.1 General 11
4.3.2 Marking of multipin components 11
4.3.3 Marking of components with polarity 11
4.3.4 Durability of component marking 11
4.4 Component outline and design 12
4.4.1 Drawing and specification 12
4.4.2 Termination design 13
4.4.3 Pick-up area requirements 13
4.4.4 Bottom surface requirements 14
4.4.5 Requirements for terminals 15
4.4.6 Component height 17
4.4.7 Component weight 17
4.4.8 Creepage and clearance distances - Insulation coordination 17
4.5 General requirements for components related to assembly technology 18
4.5.1 Robustness of components 18
4.5.2 Recommendation for land pattern design 19
4.6 Cleanliness of components 19
4.6.1 General remarks 19
4.6.2 Particle contaminations 19
4.6.3 Ionic contamination 20
4.6.4 Other surface contamination 20
4.7 Surface roughness 20
4.8 Requirements related to packaging and transportation 20
4.8.1 Packaging 20
4.8.2 Labelling of product packaging 21
4.8.3 Storage and transportation 21
4.9 Thermal and electrical performance 21
4.9.1 Relevant parameters 21
4.9.2 Applicable standards 22
4.10 Component reliability assurance 22
4.11 Compliance information 22
4.11.1 General 22
4.11.2 Material declaration 22
4.11.3 Environmental regulatory compliance 22

4.11.4 Considerations on the materials' supply chain 22
5 Assembly processes 23
5.1 General 23
5.2 Placement or insertion 23
5.3 Mounting 23
5.4 Cleaning (where applicable) 23
5.4.1 Purpose 23
5.4.2 Cleaning methods 23
5.4.3 Typical cleaning conditions for assemblies 24
5.5 Post assembly processes 24
5.6 Removal and replacement of SMDs 25
5.6.1 Removal and replacement of soldered SMDs 25
5.6.2 Removal and replacement of glued SMDs 25
6 Soldering 26
6.1 General 26
6.1.1 Mounting by soldering 26
6.1.2 Securing the component on the substrate prior to soldering 27
6.1.3 Reflow soldering 27
6.1.4 Wave soldering 28
6.1.5 Other soldering methods 28
6.2 Process conditions 28
6.2.1 General 28
6.2.2 Commonly used solder alloys 29
6.2.3 Reflow soldering 29
6.2.4 Wave soldering 31
6.3 Requirements for components and component specifications 31
6.3.1 General 31
6.3.2 Requirements for temperature sensitive devices 32
6.3.3 Solderability 32
6.3.4 Resistance to dissolution of metallization 33
6.3.5 Resistance to soldering heat 33
6.3.6 Resistance to vacuum during soldering 33
6.3.7 Resistance to cleaning media and processes 34
6.3.8 Warpage during reflow soldering 35
6.3.9 Rework of soldered components 35
7 Conductive glue bonding 36
7.1 Mounting 36
7.2 Bonding strength test for the component glue interface test 36
7.3 Requirements to components for conductive glue bonding 37
7.3.1 Components for conductive glue bonding 37
7.3.2 Cleanliness of the surface 37
7.3.3 Terminal surface defects 37
7.3.4 Outgassing of halogenic substances 37
7.3.5 Coplanarity 38
7.3.6 Stand-off 38
7.3.7 Terminal dimensions and tolerances 38
7.3.8 Resistance to curing heat 39
8 Sintering 39

8.1 General 39
8.2 Typical process conditions for wet silver-sintering processes 40
8.3 Requirements for components and component specifications 40
9 Solderless interconnection 41
9.1 General 41
9.2 Typical process conditions 41
9.3 Requirements for components and component specifications 41
9.4 Rework of components with solderless interconnections 42
Annex A (informative) Details on compliance information 43
A.1 Material declaration 43
A.2 Environmental regulatory compliance 44
A.3 Considerations on the materials' supply chain 45
Annex B (informative) Sustainability 46
B.1 General 46
B.2 Programs to support sustainable products and production 46
B.2.1 Eco-design of products (electronic equipment) 46
B.2.2 Life Cycle Assessment (or analysis) (LCA) 46
B.2.3 Product Carbon Footprint (PCF) 47
B.2.4 GHG (greenhouse gases), including $CO_{2,}$ emissions in manufacturing 47
B.2.5 Energy usage in the production 47
B.2.6 Recycling, recovering and repair 47
B.2.7 Sustainability of work conditions 47
Bibliography 48

Figure 1 – Example of a component with marked specific orientation put in tape (top) and tray (bottom) 12
Figure 2 – Vacuum pipette, pick-up area and component compartment 14
Figure 3 – Coplanarity of terminals 15
Figure 4 – Stable seating of component 15
Figure 5 – Unstable seating of component 16
Figure 6 – Terminals arranged peripherally in two rows 16
Figure 7 – Good contrast between component body and surroundings 16
Figure 8 – Component weight and pipette suction strength 17
Figure 9 – Process steps for soldering 26
Figure 10 – Generic reflow temperature profile 30
Figure 11 – Generic wave soldering profile 31
Figure 12 – Process steps for gluing 36
Figure 13 – Stand-off definition 38
Figure 14 – Sinter process on one side, both sides, and both sides including presintering 40

Table 1 – Typical roughness requirements 20
Table 2 – Basic cleaning processes 24
Table 3 – Examples of substances proposed to be included in risk evaluation and customer reporting 38
Table 4 – Examples of typical curing conditions 39

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Surface mounting technology - Part 1: Standard method for the specification of surface mounting components (SMDs)

FOREWORD

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IEC 61760-1 has been prepared by IEC technical committee 91: Electronics assembly technology. It is an International Standard.

This fourth edition cancels and replaces the third published in 2020. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

a) added new subclause 4.2 – Classification of electronic assemblies;

b) added new subclause 4.4.8 – Creepage and clearance distances - Insulation coordination;

c) added new subclause 4.9 – Thermal and electrical performance;

d) updated Clause 6 – Soldering: now including requirements related to application of low temperature solders;

e) added new subclause 6.2.2 – Commonly used solder alloys;

f) updated subclause 6.3.6 – Resistance to vacuum during soldering;

g) updated subclause 6.3.7 – Resistance to cleaning media and processes - now includes the tests in IEC 60068-2-88, *Tests – Test XD: Resistance of components and assemblies to liquid cleaning media*;

h) added new subclause 6.3.9 – Rework of soldered components;

i) added new Annex B – Sustainability.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
91/2103/FDIS	91/2113/RVD

Full information on the voting for its approval can be found in the report on voting indicated in the above table.

The language used for the development of this International Standard is English.

This document was drafted in accordance with ISO/IEC Directives, Part 2, and developed in accordance with ISO/IEC Directives, Part 1 and ISO/IEC Directives, IEC Supplement, available at www.iec.ch/members_experts/refdocs. The main document types developed by IEC are described in greater detail at www.iec.ch/publications.

A list of all parts in the IEC 61760 series, published under the general title *Surface mounting technology*, can be found on the IEC website.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "http://webstore.iec.ch" in the data related to the specific document. At this date, the document will be

– reconfirmed,

– withdrawn, or

– replaced.

INTRODUCTION

Specifications for electronic components have in the past been formulated for each component family. The regulations for environmental tests have been selected from IEC 60068 and other IEC and ISO publications. The intention for this procedure was that all components, once installed in a piece of equipment, had to satisfy certain criteria.

The introduction and increasing use of different mounting processes on one assembly make it essential to extend the existing requirements to include those arising from processing during assembly.

Nevertheless, there existed no harmonized standard that prescribes the content of a component specification before the publication of this document. It is the purpose of this document to define the general requirements for component specifications derived from the assembly processes. This is done in three steps.

In the first step, general requirements for component specifications and component design related to the handling and placement of the component on the substrate are given (Clause 4). In the second step, the requirements related to assembly processes are given (Clause 5). In the third step, additional requirements resulting from specific mounting methods are given (from Clause 6 to Clause 9).

Additional consideration with respect to the through-hole components are crucial to mixed technology boards, i.e. boards containing through-hole components and SMDs. These can be subject to the same requirements as the SMDs. Persons responsible for drafting specifications for "non-surface mounting components" wishing to include a statement on their ability to withstand surface mounting conditions should use the classifications and tests set out in the present document.

1 Scope

This part of IEC 61760 defines requirements for component specifications of electronic components that are intended for usage in surface mounting technology. To this end, it specifies a reference set of process conditions and related test conditions to be considered when compiling component specifications.

The objective of this document is to ensure that a wide variety of SMDs can be subjected to the same placement, mounting and subsequent processes (e.g. cleaning, inspection) during assembly. This document defines tests and requirements that are included in any SMD component's general, sectional or detail specification. In addition, this document provides component users and manufacturers with a reference set of typical process conditions used in surface mounting technology.

Some of the requirements for component specifications in this document are also applicable to components with leads intended for mounting on a circuit board, including solderless interconnection technology. Cases for which this is appropriate are indicated in the relevant subclauses.

NOTE Solderless interconnection technology refers to a mounting method which is not part of the surface-mounting process and the components do not undergo a soldering operation. Such components are included in this document because the mounting of components for solderless interconnection commonly occurs after the mounting of SMDs.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60068–2–2, *Environmental testing – Part 2-2: Tests – Test B: Dry heat*

IEC 60068–2–21, *Environmental testing – Part 2-21: Tests – Test U: Robustness of terminations and integral mounting devices*

IEC 60068–2–58, *Environmental testing – Part 2-58: Tests – Test Td: Test methods for solderability, resistance to dissolution of metallization and to soldering heat of surface mounting devices (SMDs)*

IEC 60068-2-88, *Environmental testing - Part 2-88: Tests – Test XD: Resistance of components and assemblies to liquid cleaning media*

IEC 60191–6, *Mechanical standardization of semiconductor devices – Part 6: General rules for the preparation of outline drawings of surface mounted semiconductor device packages*

IEC 60194–2, *Printed boards design, manufacture and assembly – Vocabulary – Part 2: Common usage in electronic technologies as well as printed board and electronic assembly technologies*

IEC 60286-3, *Packaging of components for automatic handling - Part 3: Packaging of surface mount components on continuous tapes*

IEC 60286-4, *Packaging of components for automatic handling - Part 4: Stick magazines for electronic components encapsulated in packages of different forms*

IEC 60286–5, *Packaging of components for automatic handling – Part 5: Matrix trays*

IEC 60286–6, *Packaging of components for automatic handling – Part 6: Bulk case packaging for surface mounting components*

IEC 60664-1, *Insulation coordination for equipment within low-voltage supply systems - Part 1: Principles, requirements and tests*

IEC 60749-20, *Semiconductor devices - Mechanical and climatic test methods - Part 20: Resistance of plastic encapsulated SMDs to the combined effect of moisture and soldering heat*

IEC 61188–6–4, *Printed boards and printed board assemblies – Design and use – Part 6-4: Land pattern design – Generic requirements for dimensional drawings of surface mounted components (SMD) from the viewpoint of land pattern design*

IEC 61340–5–1, *Electrostatics – Part 5-1: Protection of electronic devices from electrostatic phenomena – General requirements*

IEC 61340–5–3, *Electrostatics – Part 5-3: Protection of electronic devices from electrostatic phenomena – Properties and requirements classification for packaging intended for electrostatic discharge sensitive devices*

IEC 61760–2, *Surface mounting technology – Part 2: Transportation and storage conditions of surface mounting devices (SMD) – Application guide*

IEC 61760–4, *Surface mounting technology – Part 4: Classification, packaging, labelling and handling of moisture sensitive devices*

IEC 62090, *Product package labels for electronic components using bar code and two-dimensional symbologies*

IPC/JEDEC J-STD-020, *Moisture/Reflow Sensitivity Classification for Non-hermetic Surface Mount Devices (SMDs)*

IPC/JEDEC J-STD-033, *Handling, Packing, Shipping and Use of Moisture/Reflow Sensitive Surface Mount Devices*

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[4] IEC 61188-6-2, *Circuit boards and circuit board assemblies - Design and use - Part 6-2: Land pattern design - Description of land pattern for the most common surface mounted components (SMD)*

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[6] IEC 61189-5-504, *Test methods for electrical materials, printed boards and other interconnection structures and assemblies - Part 5-504: General test methods for materials and assemblies - Process ionic contamination testing (PICT)*

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